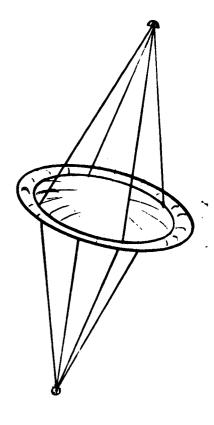
PasComSat Experiment

for

APOLLO APPLICATION PROGRAM

GER 12919

October 1966



NASw-1439 FEASIBILITY STUDY

OF

PASSIVE COMMUNICATION SATELLITES CONCEPT

FOR

THE APOLLO APPLICATION PROGRAM

Prepared For

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION LANGLEY RESEARCH CENTER

N 67-80789

(CATEGORY)

GOODYEAR AEROSPACE GOOD YEAR

SUMMARY

This technical report summarizes the data presented by Goodyear Aerospace Corporation (GAC) during a review meeting at NASA-Langley Research Center (LRC) on 25 October 1966, between the cognizant NASA and GAC personnel listed below:

NASA

- W. Bressette LRC
- D. Grana LRC
- J. Cooper LRC
- J. Humble LRC
- H. Lawrence LRC
- J. Adams LRC
- H. Price LRC
- C. Bayer MSFC

GAC

- J. Altekruse
- F. Stimler
- A. Buxton
- J. Huber
- J. Dees

A contract requirement, the purpose of the technical review was to present the results of the third and fourth months of the program. The results of the first two months of the program are given in GER-12853* and certain technical areas must be coordinated with the present report to obtain the complete picture. These data reflect the present AAP philosophy, as defined at NASA-MSC and MSFC, to ensure experiment compatibility. Once again, the 1000 lb baseline design is used as a guide for experiment, instrumentation, task and equipment definition and does not necessarily represent maximum or minimum LenSat size for experiment considerations. The baseline size was chosen to give complete rf earth coverage at maximum lens radius of curvature for a total weight of 1000 lbs.

Detailed definitions of PasComSat experiments are given along with pertinent design and tolerance information. An experiment altitude of 500 nautical miles was chosen as a representative low altitude condition compatible with early

GER-12853, "Feasibility Study of Passive Communication Satellite Concepts for the Apollo Program", Goodyear Aerospace Corporation, Akron, Ohio, September 1966.

AAP flight plans which include manned participation. The baseline design can also be considered for a synchronous altitude experiment. The synchronous altitude case has the advantage of making it easier to conduct rf tests via ground based equipment.

It is recommended that test modes A and B be combined and the CSM and SIV-B be used for the primary equipment platforms while the RMU is used for closer evaluation of geometry and structural integrity of the PasComSat during deployment and rigidization. The packaged PasComSat is stored on the AAP experiment rack. The docking and deployment techniques suggested are compatible with present AAP plans. The PasComSat is located 600 ft. from the CSM and SIV-B to prevent interference or entanglement during deployment.

In addition to the primary experiments of deployment and rigidization, structural evaluation, material properties, stabilization and damping and RF evaluation, the following secondary experiments are suggested:

- (1) lens buckling
- (2) long term gravity gradient stabilization
- (3) material damping evaluation
- (4) preliminary communications tests
- (5) extended materials exposure at space environment
- (6) solar pressure effects

The items of interest and their range of values are tabulated for information purposes. The actual values and the tolerances anticipated will be finally established during a preliminary design phase at a later date.

A review of the orbital dynamics indicates that the deployed PasComSat, after one orbit, will be approximately 1700 ft. ahead and 350 ft. below its initial position relative to the SIV-B and the CSM. Further considerations must take into account the solar pressure effects in addition to the drag effects.

PasComSat configurations of 10,000 lbs and 100 lb system weights were also investigated and are presented for general information.

The given equipment and instrument list represents a first pass effort. Data will be updated prior to submittal of the final report.

A final report outline is indicated to stimulate comment and ensure adequate coverage of the study results.

Technical specialists in the areas of stabilization, rf experimentation and astronaut participation reviewed, in detail, the summary charts presented herein. The charts are self explanatory. In summary, the items remaining to be accomplished on the program were indicated along with the suggested follow-on effort.

In general, summary charts were used in this review. The detail calculations and definitions of assumptions will be incorporated in the final report, since the purpose of the technical review was to bring all participants to the same understanding of test philosophy and goals without spending too much time on minute details.

TECHNICAL BRIEFING

ΑТ

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

LANGLEY RESEARCH CENTER

25 OCTOBER 1966

PasComSat Experiments

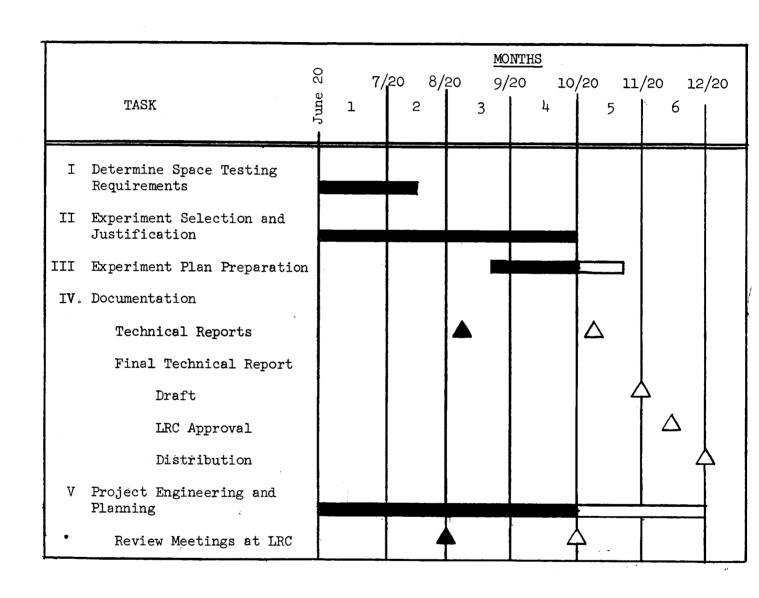
for

APOLLO APPLICATION PROGRAM

NASw-1439 - FEASIBILITY STUDY OF PASSIVE COMMUNICATION SATELLITE CONCEPTS
FOR THE APOLLO APPLICATION PROGRAM

The program schedule shows that approximately one (1) month remains until delivery of the draft of the final report to LRC for review and approval. Technical discussions have been held by LRC and GAC personnel with cognizant NASA-MSC and MSFC personnel to acquaint them with the program goals and ensure compatibility with the AAP Experiments philosophy.

PROGRAM SCHEDULE - PasComSat AAP EXPERIMENT



This master program plan represents the major areas of interest and effort in the development of a PasComSat system over a period of approximately 18 to 24 months. GAC background on similar programs has indicated this type of breakdown as an efficient means of expediting and evaluating program progress and facilitating technical assignment.

TASK

MONTHS AFTER GO AHEAD

PRODUCT DESIGN

SYSTEM ANALYSIS AND INTEGRATION

PROCUREMENT

*GROUND TEST DEVELOPMENT PLAN

Test Plan Documentation
Materials Development
Fabrication Techniques Dev.
Component Checkout
Subsystems Checkout
Prototype Design Verification Tests
Prototype Flight Acceptance Tests

Fabrication/Assembly/Checkout

Area Make Ready
Tooling - Design and Fabrication

Prototype Units
Spare Parts
Flight Units
Payload Handling Document

Reliability and Quality Control

Payload Integration/Booster

Design (Design Freeze Date)
Procurement
Tooling
Fabrication
Checkout

Launch Support

Hangar Checkout Test Plan
Payload Delivery
Spare Parts Delivery
Handling Fixtures Dev.
Payload Checkout - Launch Site
Launch Site Crew - Test Support

Flight Test Data Analysis

Operational Checkout Performance Analysis

Management and Documentation

Milestone/Cost Charts

Monthly Progress Reports

Final Technical Report

Technical Review Meetings

This table indicates the ground tests which should be considered during development of the lenticular PasComSat system. This plan is useful to the specialist in defining the state of the art and future requirements in his technical discipline. These data will be incorporated in the final report.

From the list, it may be possible or advisable to pinpoint work areas of immediate interest to enhance development of the PasComSat system at a later date.

GROUND TEST DEVELOPMENT PLAN - BASE LINE DESIGN

Characterization Data Lens Torus Booms Rim Solar Sail Fabrication Techniques Development Materials Components Tooling Assembly Attachments Seaming Process Control Quality Control Component Checkout Lens Torus RT and Env. Chamber Tests Weight Breakdown Seam Data Physical Characteristics Fabrication Techniques Development Fabrication and Inspection Physical Data Tolerance Torus Torus	ITEM	SAMPLE SIZES	Model Sizes	GENERAL REMARKS
Torus Booms Rim Solar Sail Fabrication Techniques Development Materials Components Tooling Assembly Attachments Seaming Process Control Quality Control Component Checkout Lens Torus Booms Rim Weight Breakdown Seam Data Physical Characteristics Fabrication Techniques Development Fabrication and Inspection Weight Breakdown Seam Data Physical Characteristics Fabrication and Inspection Tolerance Test Fixture Design and Fabrication Water Table Deployment Env. Chamber Tests Model Tests Full Scale Component	Materials Development Tests/ Characterization Data			
Rim Rim Solar Sail Fabrication Techniques Development Materials Components Tooling Assembly Attachments Seaming Process Control Quality Control Component Checkout Lens Torus Booms Rim Fabrication and Inspection Fabrication and Inspectio	Lens			RT and Env. Chamber Tests
Rim Solar Sail Fabrication Techniques Development Materials Components Tooling Assembly Attachments Seaming Process Control Quality Control Component Checkout Lens Torus Booms Rim Physical Characteristics Physical Characteristics Fabrication and Inspection Fabrication and Inspection Fabrication and Inspection Component Checkout Fabrication and Inspection Fabrication and Inspection Fabrication and Inspection Component Checkout Fabrication and Inspection Fabrication and Inspection Component Checkout Fabrication and Inspection Component Checkout Fabrication and Inspection Fabrication and Inspection Component Checkout Fabrication and Inspection Fabrication and Inspection Component Checkout Fabrication and Inspection Fabrication and Inspection Component Checkout Fabrication and Inspection Component Checkout Fabrication and Inspection Component Checkout Fabrication and Inspection Fabrication and Inspection Fabrication and Inspection Component Checkout Fabrication and Inspection Component Checkout Fabrication and Inspection Fabrication and Inspection Component Checkout Fabrication and Inspection Fabrication and Inspection Component Checkout Fabrication and Inspection Compo	Torus			Weight Breakdown
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Assembly Attachments Seaming Process Control Quality Control Component Checkout Lens Torus Booms Booms Rim Attachments Seaming Process Control Fabrication and Inspection Fabrication and Inspection Fabrication and Inspection Physical Data Tolerance Test Fixture Design and Fabrication Water Table Deployment Env. Chamber Tests Model Tests Full Scale Component	Components		ļ	
Attachments Seaming Process Control Quality Control Component Checkout Lens Torus Booms Rim Attachments Seaming Process Control Fabrication and Inspection Fa	Tooling			
Seaming Process Control Quality Control Component Checkout Lens Torus Booms Rim Fabrication and Inspection Fabrication and Inspection Fabrication and Inspection Fabrication and Fabrication Water Table Deployment Env. Chamber Tests Model Tests Full Scale Component	Assembly			
Process Control Quality Control Component Checkout Lens Torus Booms Rim Process Control Fabrication and Inspection Fabrication and Inspection Physical Data Tolerance Test Fixture Design and Fabrication Water Table Deployment Env. Chamber Tests Model Tests Full Scale Component	Attachments		[
Quality Control Component Checkout Lens Torus Booms Rim Fabrication and Inspection Fabrication and Inspection Physical Data Tolerance Test Fixture Design and Fabrication Water Table Deployment Env. Chamber Tests Full Scale Component	Seaming			
Component Checkout Lens Physical Data Tolerance Test Fixture Design and Fabrication Booms Rim Fabrication and Inspection Physical Data Tolerance Test Fixture Design and Fabrication Water Table Deployment Env. Chamber Tests Model Tests Full Scale Component	Process Control			
Lens Physical Data Tolerance Torus Test Fixture Design and Fabrication Water Table Deployment Env. Chamber Tests Model Tests Full Scale Component	Quality Control			
Torus Torus Test Fixture Design and Fabrication Water Table Deployment Env. Chamber Tests Model Tests Full Scale Component	Component Checkout			Fabrication and Inspection
Torus Booms Booms Rim Test Fixture Design and Fabrication Water Table Deployment Env. Chamber Tests Model Tests Full Scale Component	Lens			Physical Data
Booms Rim Water Table Deployment Env. Chamber Tests Model Tests Full Scale Component	Torus			Test Fixture Design
Rim Model Tests Full Scale Component	Booms			Water Table Deploymen
I I I	Rim			Model Tests
	Solar Sail			ratt peate oomboueur

GROUND TEST DEVELOPMENT PLAN (Continued)

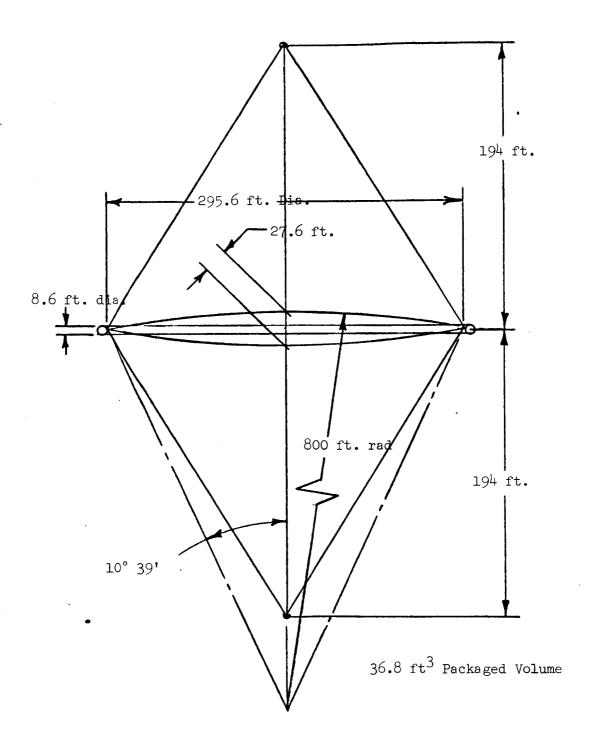
ITEM	SAMPLE SIZES	MODEL SIZES	GENERAL REMARKS
Component Checkout (Cont'd)			
Attachments			
Junctions			WT and Moment of Inertia
Hardware Tests			Determination/Verification
Subsystems - Stab., Damping			
R.F. Performance			
Subsystems Checkout			
Canister Assembly		•	Thermal Distortion Data
Inflation System			
Control System			
Spacecraft Interface			
Orientation and Stab- ilization			Satellite Mass Distribution
Payload Packaging and Deployment			(RT and Chamber Tests)

BASE LINE DESIGN EXPERIMENTS

Deployment and Rigidization
Structural Evaluation
Material Properties
Stabilization and Damping
RF Evaluation

NOT CONSIDERED AT THIS TIME

Station Keeping



Base Line Design 1000 lbs System Wt.

10 DEPLOYMENT AND RIGIDIZATION

Test	Items of Interest	Range	Tolerance
Payload Separation from CSM			
Satellite Deployment (In Sunlight)	Time/Temperature	10 minutes in sunlight	+ 5 min - 2 min
Canister Separation	Separation Velocity	r0.1 ft/sec very slow	?
Torus Inflation	Pressure/Time	0.152 PSI	+ 20% - 0%
Lens Rigidization	Pressure/Time	0.0000245	+ 20% - 0%
Boom Rigidization	Pressure/Time	(?)	+ 20% - 0%
Forces and Reaction	(Note Action)		

Test	Items of Interest	Range	Tolerance
Structural Integrity	Overall Observation		turing turing red. will e the
Dimensional Accuracy Torus Sectional Dia. Torus Ring Dia. Boom Length Boom Dia. Lens/Rim Dia. Lens Height	Lengths of items described in the left column should measure as shown in the adjacent right column for a successfully deployed satellite.	8.6 ft. 295.6 ft. 243.6 ft. 2.6 in. 295.6 ft. 27.6 ft.	Tolerance in dimension prescribed by manufact limitations and it is necessary to be measur Visual observation or comparison of movies w be sufficient to judge dimensional integrity the satellite.
Lens Surface Characteristics	1. Smoothness	l. Spherical caps for lens	1. ?
	2. Frequency of tears	2. Unpredict- able	2. ?
Distortion Analysis Rim Deflection	Out of Plane Deflection	Deflections in general are expected during man- euvering of satellite	3 ft.
Boom Bending Boom Torsion Thermal Distortion	Midpoint Deflection Angle of Twist Deflections in	540022100	? (1) ?
Structural Damping	general Natural frequency		?
Buckling Tests (At end of Experiment) Boom Lens	Load that cau s es failure	(2)	

⁽¹⁾ The angle of twist of the booms is limited from considerations of stabilization system performance.

⁽²⁾ At the end of the experiment axial compressive loads and torques may be used to collapse the booms and accelerations (inertia forces applied prior to collapsing the booms) to collapse the lens.

30 MATERIAL PROPERTIES

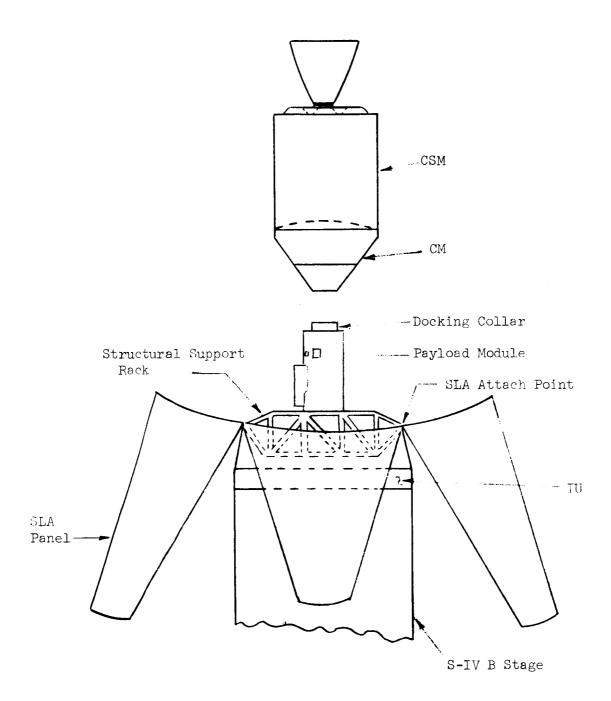
Te s t	Items of Interest	Range	Tolerance
Film Photolyzation Analysis			
Rate	Measure rate at which film photo degrades and evaporates	Time: 0-48 hrs. Wt. Chg. 0 = 1 oz/yd ²	
Residue	Measure amount of film remaining following long exposure	Time: 2-30 days 1 oz/yd ² - .01 oz/yd ²	± 1%
Hot/Cold Cycling Effects	Measure effect of temp. on degradation rate and effect of extremely low temp. due to orbiting dark side of earth	+300° F to -400° F	
Space Environment Effects	Vs. Time		
Color Changes	Measure change of $lpha$ $_{ m S}$		
Wire Grid Integrity	Measure strength of wire grid joints		
Junctions	Measure strength of seams		ł
Distortion	Measure degree of surface distortion in lens, booms and torus		
Hot/Cold Cycling	Measure effect Hot/Cold Cycling on distortion sur- face contour, seam strength, junctions, etc.		

40 STABILIZATION AND DAMPING

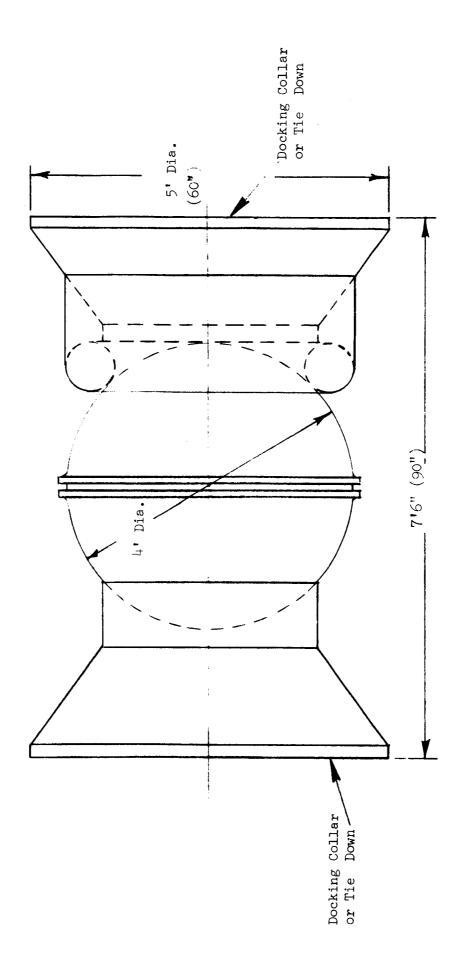
Test	Items of Interest	Range	Tolerance
Initial Stabilization Capture Analysis Satellite System Distortion	Attitude Angle vs time STEM boom distortion Tetrapod boom distortion $\triangle = C_g - C_p$ Libration Error	Unlimited ±20% length ± 5% length ±20% ft.	± 3° all axes ± 1 ft. ± 1 ft. ± 1 ft.
Stabilization/3 Axis Accuracy Pitch Yaw	Amplitude/Fre- quency	-10° < 0 <+10° -90 < 0 <+90 -10 < 4 <+10° -360 < 4 <+360	± 1° ± 3° ± 3° ± 10°
Roll		-10° < \$ <410° -90° <\$ <+90°	± 1° ± 3°
Damping Rates/3 Axis	Time Constants	7, <30 days	± 2 days ± 2 days ± 7 days
Mobility	°/Month	τ̃νζ90 days 30 to 100°/mo	± 2°/mo
	×		
Orbit Eccentricity			
EM Energy Torques			
Satellite Orientation Control			

50 RF EVALUATION

<u>Experiment</u>	<u>Parameter</u>	Range	<u>Tolerance</u>
Radar Cross Section To Evaluate: surface tolerance; seam effects; diffraction effects; blockage; canister, booms;	a) Frequency	1.0 - 10 gHZ Vary in small increments to separate effects (blockage, fading, and transmission effects).	 Kilohertz tolerance
vehicle interference; boom tolerances; surface transmissivity effects; fading effects.	b) Range	23 - 230 miles minimum as f (frequency) 40-400 for null investigation	Not critical
	c) Aspect angle d) Polarization	<pre>± 20° minimum 40° Bistatic 2 linear CP for cross check of boom effects.</pre>	1 db
	e) Modulation	CW Pulse	0.6 Usec. minimum pulse length
Antenna Tests To evaluate above except fading and blockage, Does	a) Frequency	0.1 - 10 gHz (use several, widely separated)	1%
much better on surface tolerance effects.	b) Range	2.5 - 400 miles minimum as f (frequency)	
	c) Aspect Angle	10 beamwidths BW = 70 入/D	
	d) Polarization	Use 2 linear	
	e) Modulation	(Same as above)	
Communication Test To evaluate effects of fading and scintilation	a) Carrier frequent n b) Single vs down sideband c) Transmission clarity	1	
	clarity d) Signal to noise		

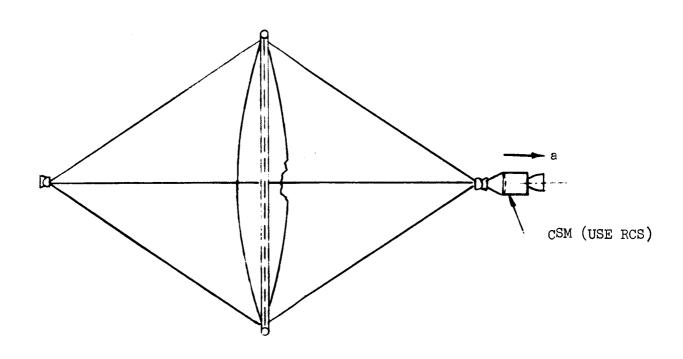


SKETCH OF MSFC-AAP EXPERIMENT RACK



Potential PasComSat Experiment Package

LENS BUCKLING EXPERIMENT



Method - Tweak Reaction Control Jets

Equations of Motion

$$\theta = \theta_{0} \left[1 + \frac{B \rho_{0} r_{0}}{\theta_{0}} (4 \cos \theta_{0} + \frac{3}{2} \theta_{0}^{2} - 4) \right]$$

$$r = r_{0} \left[1 + 2 B \rho_{0} r_{0} (\sin \theta_{0} - \theta_{0}) \right]$$

where

$$B = \frac{C_D^A}{2m}$$

p = density

r = radius

 θ = true anomaly

Subscript o = umperturbed orbit

Limitations

$$\theta - \theta_0$$
 small

eccentricity - small

0

-200

Altitude Difference

-300

-400

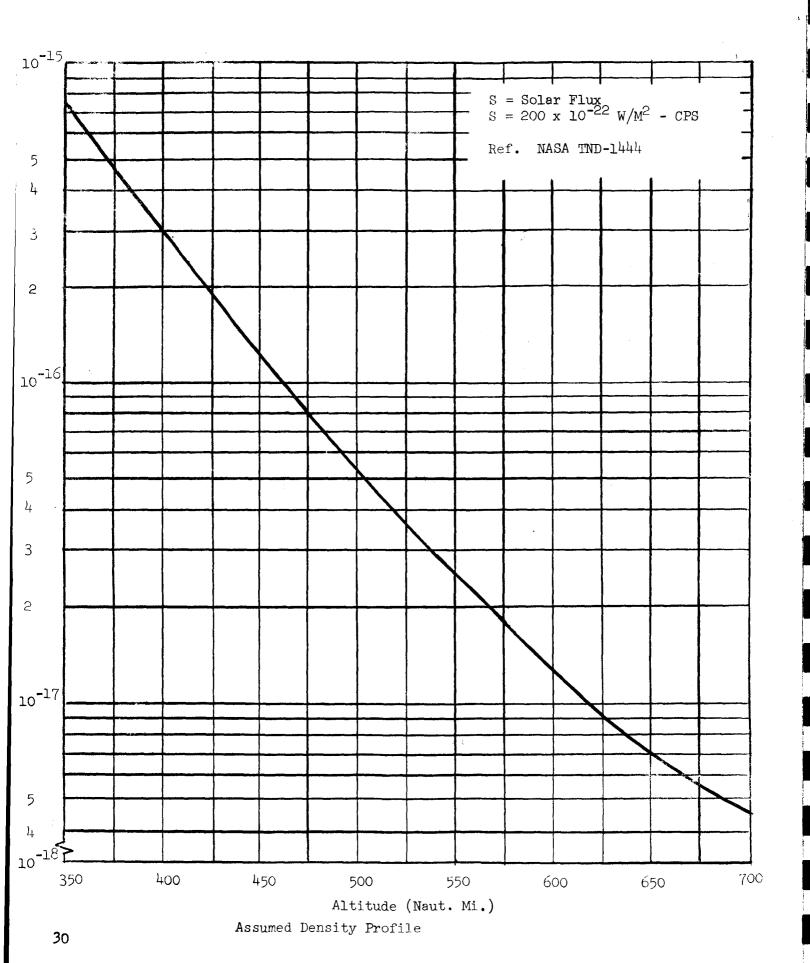
Orbits	In Track Sep. (Ft)	650	1300	6500
Values After Two Orbits	Alt. Diff. (Ft)	70	140	200
Valu	Note: $P = 6150 \text{ sec}$ W/C _D A (PSF)	$n = 500 \text{ n m}$ $\rho = 0.3 \text{ x } 10^{-16} \text{sing/rt}^2 0.1$	50.00	10.01

Atmospheric Drag Effects Only

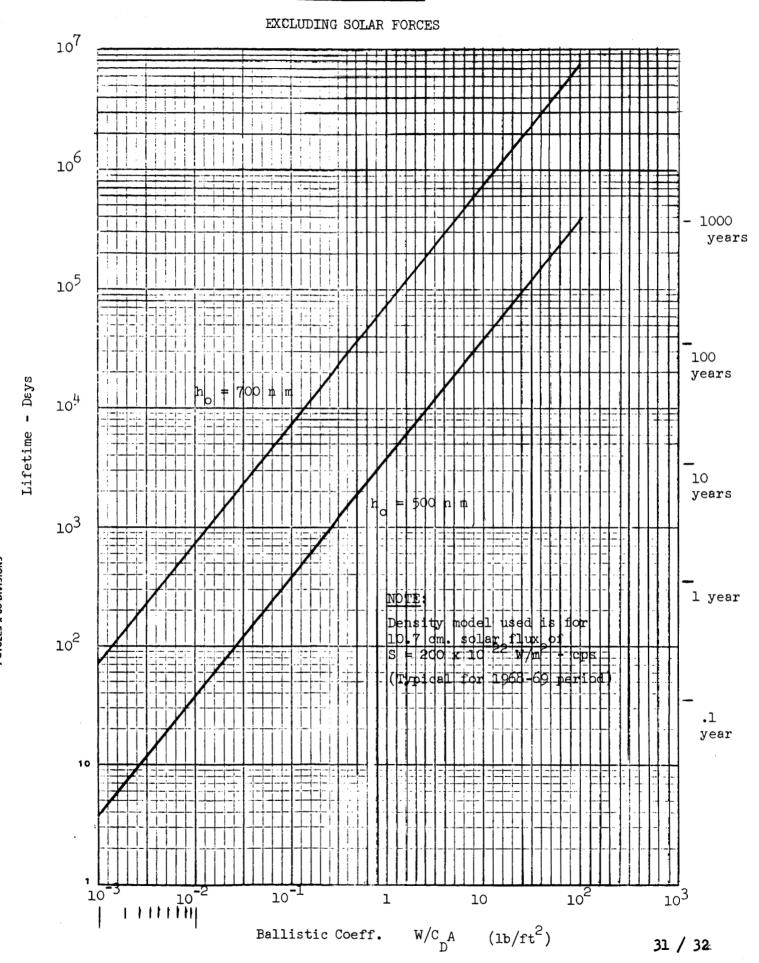
DRAG DATA ON CRITICAL EXPERIMENT COMPONENTS

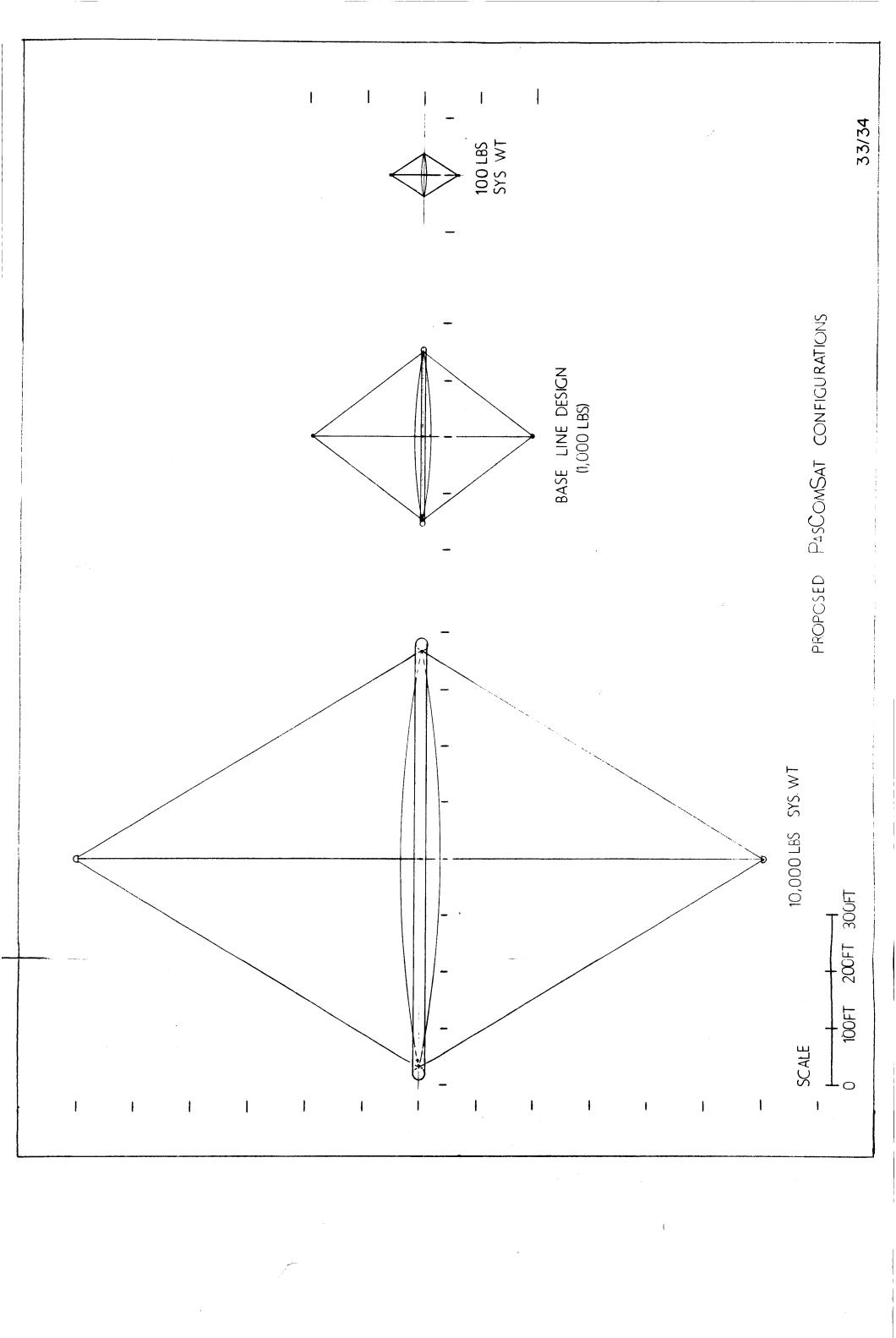
Item	Sketch	$\frac{W}{C_D^A}$ (#/ft ²)	Area, Ft ²	Wt, #	Remarks
RMU	O +	19	4. 34	180	
		30	3.12	180	
S IV B	□	11.3	626.4	30,000	S IV B Empty Wt - 23,120 #
	d	27.4	366	30,000	
Reference Data Echo I		0.0069		139	100 Ft.Dia.
Echo II		0.0132		500	135 Ft.Dia.

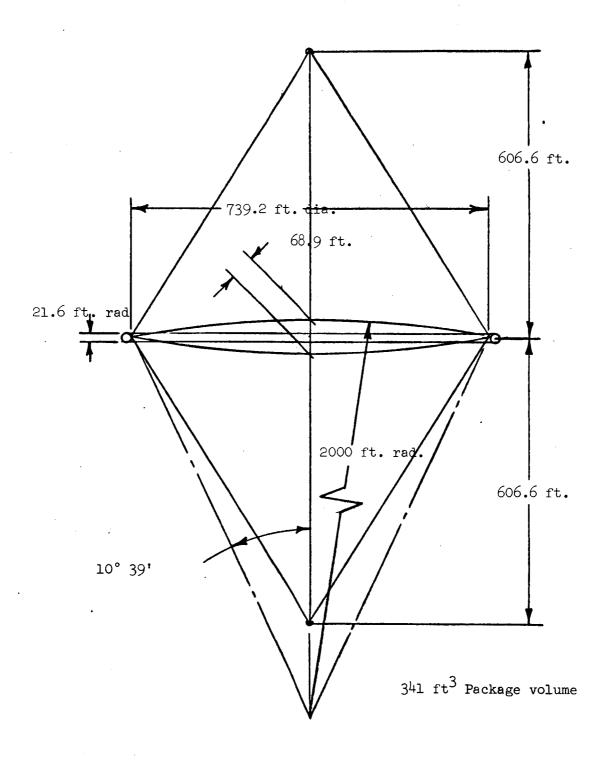
Item	Sketch	$\frac{\frac{1}{W}}{C_D^A}(\#/ft^2)$	Area, Ft ²	Wt, #	Remarks
Apollo CSM		37.0	319	25,000	
		72.4	131	25 , 0 00	
(Tumbling)		55•7	225	25,000	
Baseline Design (PasComSat)		0.0054		784.3	With film on Lens
	♦	0.012		784.3	<u>NOTE:</u> No Sail No Ames Booms
Baseline Design	*	0.0034		405.2	Without Film on Lens
(PasComSat)	→	0.0082		405.2	i
Experiment Package	₩ →	12.3		784.3	
	M -	15.9		784.3	



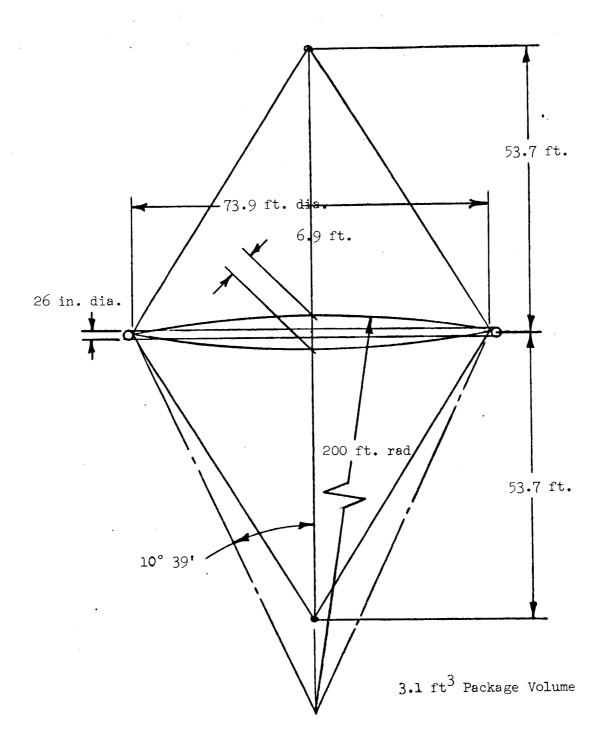
ORBITAL LIFETIME







10,000 lbs System Wt.



100 lbs System Wt.

OPTICAL PROPERTIES

Echo II Specular Material ρ = 800 ft.

Slant Range of 500 naut. mi.

SM = -6.

(2 magnitudes brighter than Venus)

See it in daytime

(Specular)
Dark Photolyzable Grid Film on

Slant Range of 500 naut mi

SM = -4

(Same Stellar Magnitude as Venus)

Film Photolyzed off
Grid Sphere Grid

Slant Range 500 naut mi

SM = -2

INSTRUMENTATION LIST/EQUIPMENT

FUNCTION OF INSTRUMENT AND EQUIPMENT ON PAYLOAD

- I. Vidicon Camera, Camera Control and Transmitter
 - (1) Canister To take pictures of the Lenticular deployment.

 Later use to check on photolyzation of the Lenticular.
 - (2) SIVB Monitor Lenticular deployment assurance against "hang up".
 - (3) CSM Same as SIVB plus view the lenticular from different angles during fly around maneuver.
 - (h) RMU -

II. Command Receiver

Control the valve during the inflation sequence and the Vidicon Camera and battery during photolyzation check sequence.

III. Beacon

For tracking the lenticular during its orbits and guide for docking during the "buckling" test.

IV. Transmitter

Telemeter the pressure, temperature and altitude of the lenticular during deployment, inflation and rigidization of lenticular for control of deployment cycle.

V. Battery Pack, Regulator, and Solar Panels

Battery pack to supply power to the complete system during deployment. The solar panels recharge the battery for use with the television transmitter for photolyzation studies.

VI. Transducer (Pressure, Temperature, Altitude)

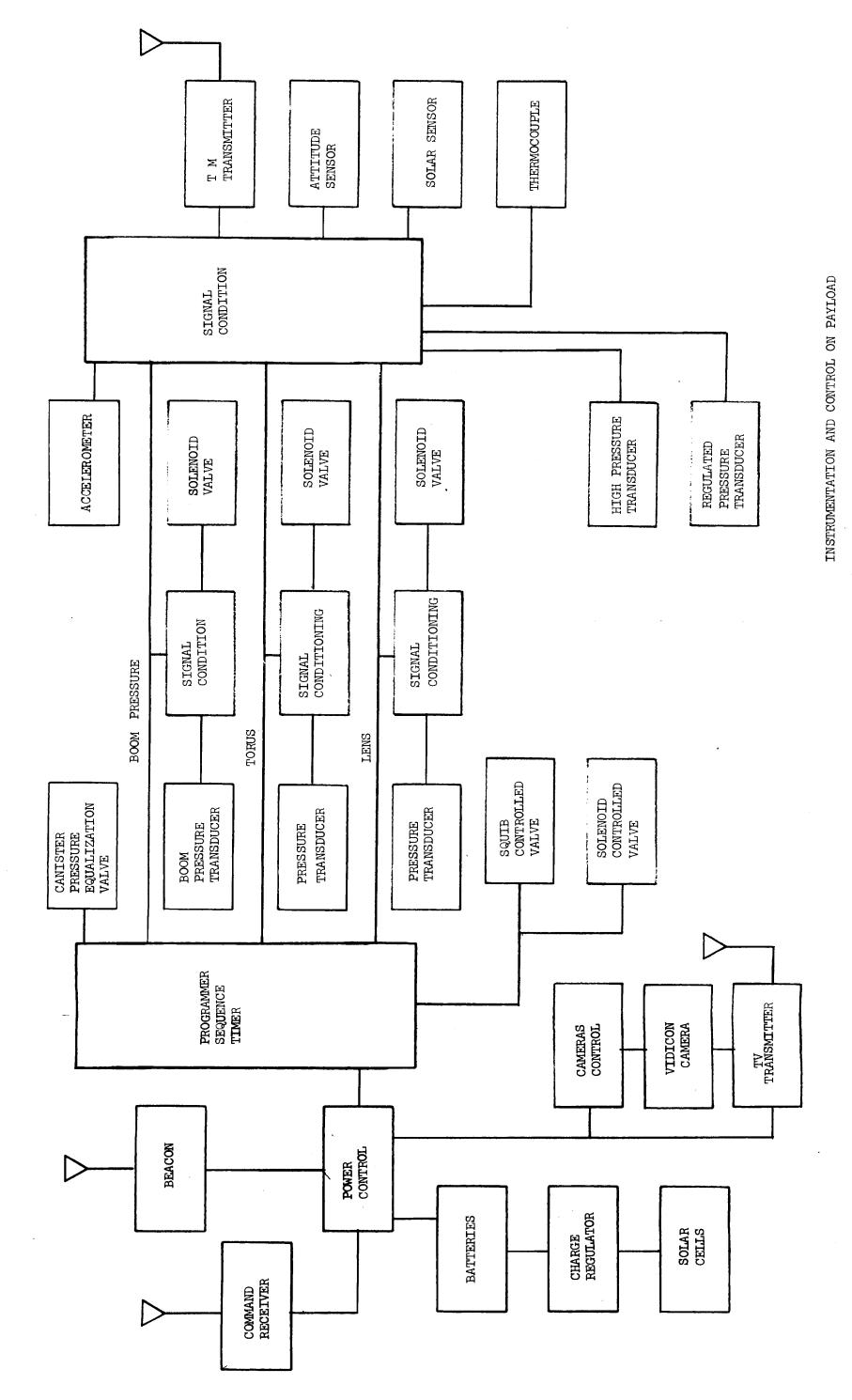
To be used with the deployment and stabilization sequence for control and as engineering data.

- VII. Solenoids
 - To control inflation gas during deployment.
- VIII. Signal Conditioning and Program Sequence Timer

 Circuits to integrate the components into a control and data acquisition system.

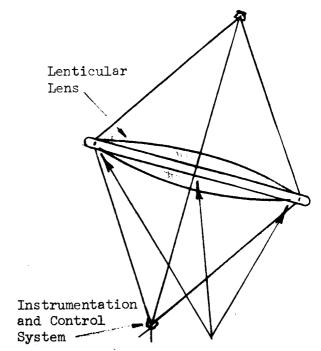
INSTRUMENT AND EQUIPMENT ON PAYLOAD

Item	Wt. (Lbs)	Size (In ³)	Power Req.	Remarks
Vidicon Camera Camera Control	7	200	7 watts 28 volt	Lear Seigler Model 04310
Transmitter	22	825	450 watts	Model 0663A
Battery	55	100		30 V-20 AH NiOad
Accelerometer	0.5	2	15 ma	
Beacon	1	22	16 ma	
Command Receiver	2.5	100	30 ma	
Transmitter	1.5	20	40 ma	
Transducer				
Torus Pressure	0.5	6	28 V/20 ma	0.152 psia (0.79 torr)
Lens Pressure	0.5	6	20 ma	0.0000245 (12.7 microns)
Boom Pressure				
Supply Pressure	1.5	2.5	5 V/15 ma	3000 psia
Regulated Pressure	1.5	2.5	5 V/15 ma	5 p sia
Solenoids				
Signal Conditioning	5	100		
Program Sequence Timer	2	30		
Antennas (TM and command)	L t			



TV Instrumentation Camera and Transmitter





Attitude Sensors and Pressure Transducers



TV, Instrumentation Camera, Receivers Recorders, and Command System and Transmitters

Instrumentation and Control System for Deployment, Inflation and Rigidization

FINAL REPORT OUTLINE

Frontispiece - Sketch

Foreword

Summary

Introduction - schedule, references

Technical Discussions

- A. General Purpose of section, program plan, GTD plan
- B. Experiment Test Modes 2 of them, sketches
- C. Base Line Design
 - (1) General Orbital considerations, lifetime data, synchronous orbit effects
 - (2) Deployment and Rigidization
 - (3) Structural Evaluation
 - (4) Material Properties
 - (5) RF Evaluation
 - (6) Operational Characteristics
- D. Man's Participation

Dees/LTV

- - (1) Why Man/Where Man Task Analyses
 - (3) Time Line Analyses
 - (4) RMU/AMU Status
- E. Fabrication Studies
- F. Discussion of Problem Areas

Follow-on effort

Conclusions and Recommendations

Summarize follow-on effort

Appendices

References

Distribution List

NASA Form 1138

Low Altitude vs Synchronous Altitude Test

FINAL REPORT INPUTS FOR 5 SPECIALTY AREAS

- (a) General

 State of the art for this area Theoretical Analysis, Tests

 References

 Basic Tables, Sketches
- (b) Ground Test Development Status
- (c) Space Test Development Status
- (d) AAP Experiment Definition Tabulate Data, Range, Tolerances, Accuracy
- (e) Instrumentation and Equipment Requirements (Tables)
- (f) Recommended New Work
- (g) Summary

STABILIZATION AND DAMPING

AUGMENTED GRAVITY GRADIENT STABILIZATION SYSTEM CHARACTERISTICS

- 1. Provide 2 axis earth orientation satellite attitude control.
- 2. Accuracy

 0.5° accuracy about the pitch and roll axes. The satellite is uncontrolled about the yaw axis.

3. Control Torque Capability

Use 0.1 lb. thruster, located on canisters which are displaced 19^4 feet below satellite center of gravity, providing 19.4 lb. feet of torque. Assuming that the satellite pitch axis and roll axis inertias are of the order of 250,000 slug feet², the angular acceleration capability of the control system is 1.16 x 15^{-5} radians/sec².

- 4. The ratio of the augmentation jet control torque to the maximum gravity gradient torque, for a 500 nautical mile orbit, is approximately 60:1. Thus the augmented system has a greatly increased speed of response and easily overcomes any attitude disturbances encountered in the 500 mile altitude.
- 5. Attitude perturbing torque:
 - (a) Solar pressure 0.05 lb feet
 - (b) Drag 0.01 lb feet

5 lb/sq mile, 2% cg cp displacement

$$T = 5 \times 190 \times .02 \times \left(\frac{267}{5280}\right)$$

- 6. Inversion capability provided by the jets and the horizon scanner.
- 7. Fuel consumed during 1 month operation assuming 5% duty cycle in both the pitch and roll axes and using hydrazine with a specific impulse of 235 sec.

$$W_{\text{hydrazine}} = \frac{2 \times 30 \times 24 \times 60 \times 60 \times 0.05 (0.1)}{235}$$

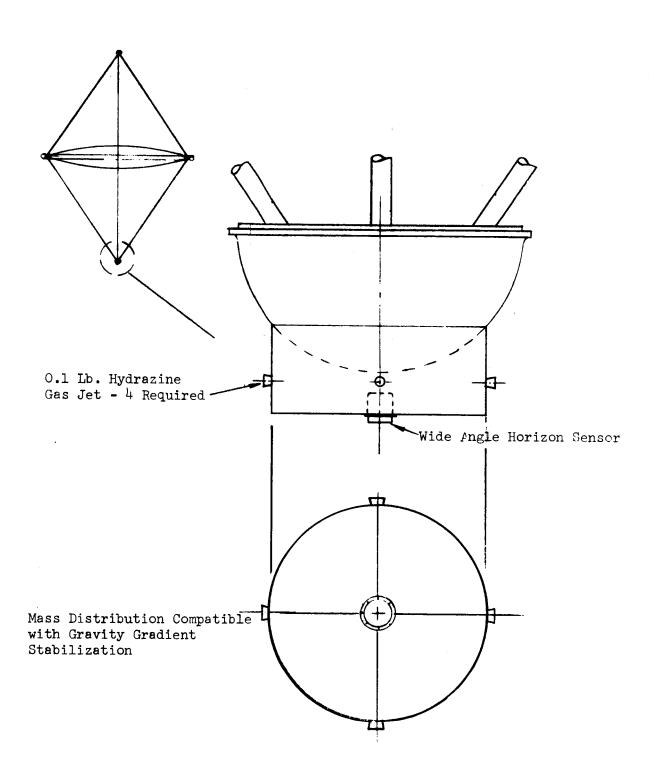
= 110 lbs/month

8. Tankage volume for 1 month supply

$$\delta$$
 = density = 0.036 lb/cu in

$$Vol_{tank} = \frac{110}{0.0364} = 3000 \text{ cu in}$$

$$Vol_{tank} = 1.75 cu ft$$



Passive ComSat with Jet Augmentation and Damping of Gravity Gradient Stabilization

RF EVALUATION EXPERIMENT

AAP RF EXPERIMENT FOR LOW ORBIT EXPERIMENT WITH THE LENTICULAR SHAPE, THE COMMAND SERVICE MODULE, AND EITHER THE SIV-B OR THE RMU

General

The proposed r-f experiment to support the deployment and other experiments consists of two fundamental parts, a set of in space radar reflectivity measurements, and a set of communication experiments between points on the earth's surface. These two sets of measurements will be made in the same time period as independent efforts. However, the results and data from each will be used in support of the other experiment, and the combined data will be used to provide an overall evaluation of the passive satellite.

The detailed radar cross section data is intended to provide a detailed evaluation of the reflection performance of the various parts and to provide an initial evaluation of the satellite performance. These data should be in sufficient detail to support later passive satellite developments.

The communications tests provide an initial measure of performance and a means whereby life data can be obtained through a periodic series of measurements.

The communications experiments are not sufficient in themselves to provide adequate data to completely evaluate the satellite. Specifically, no detailed evaluation of the r-f design of the satellite is possible, nor would it be possible to explain any peculiarities of the data, nor to accurately establish the critical mechanical elements of the deployed configuration. Similarly ground based radar reflectivity measurements will not provide the amount of data required for suitable evaluation within a reasonable time period.

A large amount of data is required due to the inability to make detailed measurements of suitable scale models on the ground and the wide range of frequency and aspect parameters which are of importance to a passive satellite. While it will be possible to verify that this device has real promise, its size is such that the only appropriate measurements can be made while it is in orbit.

If all measurements were made from ground based instrumentation, a modest measure of the success of a particular passive satellite could be achieved; however, no building block data useful in later experiments would be obtained (as witnessed by problems encountered with the ECHO program).

Radar Reflectivity Experiment

The purpose of these experiments is to obtain data from which details of the deployed PasComSat which affects its use as a passive satellite can be deduced. To achieve this objective, far field measurements at a large number of specific frequencies and over a wide range of aspect and bistatic angles is required. The specific parameters which have been selected are given in Table I.

A specific separate package for the instrumentation of this experiment is recommended. This package would be attached to the PasComSat package and would be attached to the CSM for the measurement program. By using a separate self-contained package, modifications to the CSM for the conduct of the experiment are eliminated or drastically minimized. A portable remote-control unit may be carried aboard the CSM or retrieved from the Instrumentation Package.

The fundamental experiment consists of monostatic and bistatic measurements made with the pulse radar of the Instrumentation Package at a range of 30 or more miles. See Figure 1. Aspect angle will be changed by oscillating the spacecraft (either through its natural motion or through use of control jets). To minimize the time required to cover all aspect angles and frequencies, the radar frequency would be cycled repeatedly through the selected frequencies in rapid succession.

To obtain bistatic measurements, transponder balls would be ejected. These would receive the reflected r-f energy from the PasComSat, use the received power level to modulate a telemetry transmitter, and transmit a signal to the Instrumentation Package. It is estimated that three such 'balls' should be sufficient to obtain an adequate coverage of the angular region of interest.

In order to calibrate the radar reflectivity systems, inflatable spheres would be ejected from the SIV-B (See Figure 1). These would be one to two meters in diameter, highly reflective, and rigidly inflated. The CSM would be maneuvered to point the large antenna of the radar cross section instrumentation package at the reference sphere for calibration.

The acquired data, which must include three axis attitude data on the PasComSat correlated in time to the radar measurements, would be stored for telemetry to the ground at appropriate times in the experiment cycle. There is the possibility that a rapid data processing and a flexible test schedule based on the reduced data may be implemented.

It should also be possible to obtain correlation with data obtained by ground based radars. These latter can obtain data for one or a few frequencies and at a few aspect angles. While this data is too sparse to be generally useful, some checkpoints will be of help.

The equipment in the instrumentation is shown in a conceptual block diagram on Figure 2, with the weight, power, etc. given in Table II. As is evident, the antenna would be an erectable array consisting of unfolding flat panels (see Figure 3). These may be deployed either manually or automatically with monitoring and backup provided by the astronaut. While some source of internally contained power is required, the main power source may be acquired either from the CSM (an umbilical connection) or from solar cells worked into the surfaces of the antenna. The command transmitter antenna may be readily provided by a wire antenna taped temporarily to a port of the CSM.

Communications Experiment

During the course of the reflectivity experiments and while vehicle attitude data is being obtained on the PasComSat, it is proposed that (whenever the satellite is in view) communications experiments be conducted with all available ground stations. Since the PasComSat should be visible during some daylight hours, optical tracking systems might be used and a large amount of data obtained by fairly simple systems. Due to the large difference in the relative magnitude of radar cross section of the PasComSat compared to the CSM and other objects involved in the experiment, no problems are anticipated from this latter device.

Table I . RF Experiment Requirements

			i
Experiment	Parameter	Range	Tolerance
Radar Cross Section To evaluate: Surface tolerance; Seam effects; Diffraction effects Blockage; Canister, Booms; Vehicle inter-	a) Frequency	1.0-2 gHz Vary in small increments to separate effects (blocking, fading, and transmission effects).	Kilohertz tolerance
ference; Boom tolerances; Surface trans- missivity effects; Fading effects,	b) Range	23-40 miles minimum as f (frequency) 40 - for null investigation.	
And to evaluate composite total	c) Aspect angle	± 20° minimum	
performance	d) Bistatic angle	0 - 40°	
	e) Polarization	2 linear CP for cross check of boom effects	l db
	f) Modulation	Pulse	.8 # sec min pulse length
Communication Test To evaluate effects and extent of fading	a) Carrier frequency		
and scintillation; and to provide a means of obtaining	b) Single vs double sideband		
"Life" data.	c) Transmission clarity		
	d) Signal to noise		

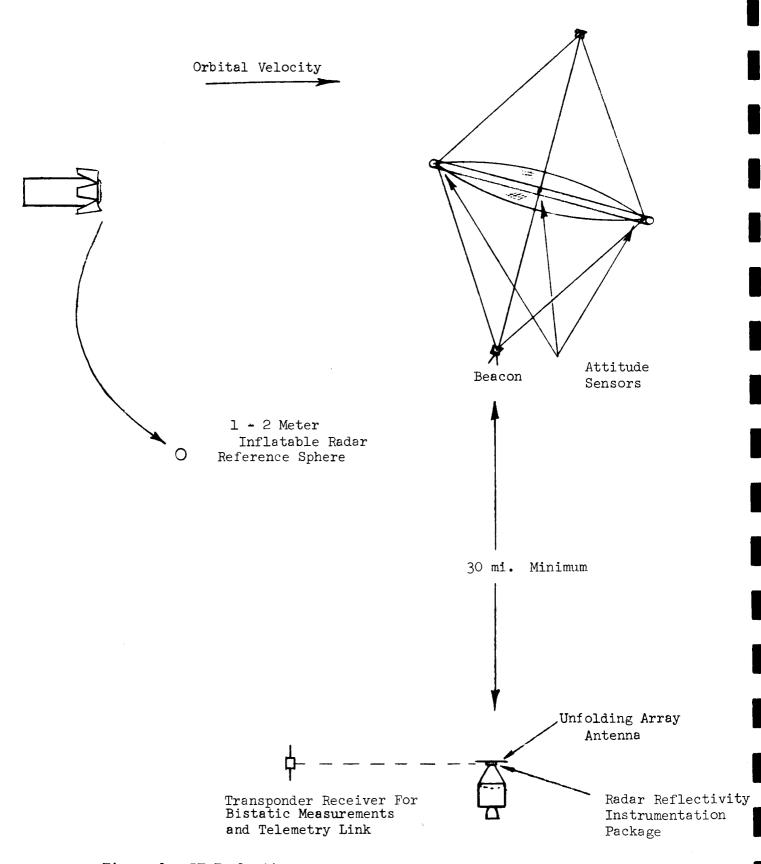


Figure 1. RF Evaluation

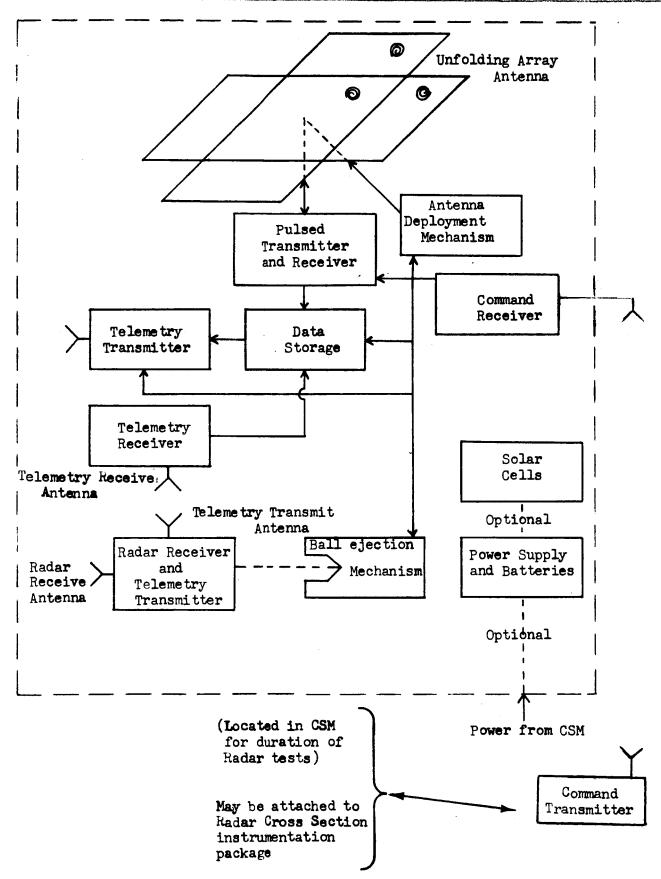
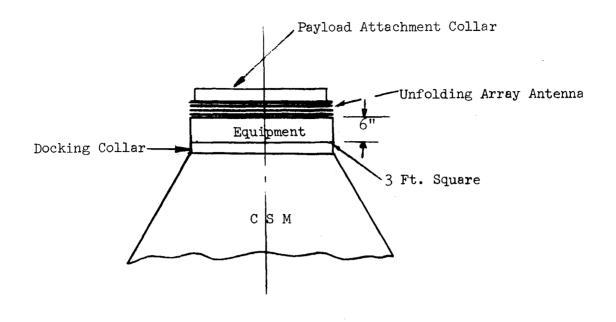


Figure 2 - Block Diagram of Radar Reflectivity Instrumentation Package for Attachment to CSM

Table II. RF Experiment Component Parameters

Experiment	Weight	Size	Power Required
Radar Cross Section (airborne only)	150	5 ft ³ plus antenna	1 - 10 KW
Communications (monitor gear only)	15	1/2	10 watts



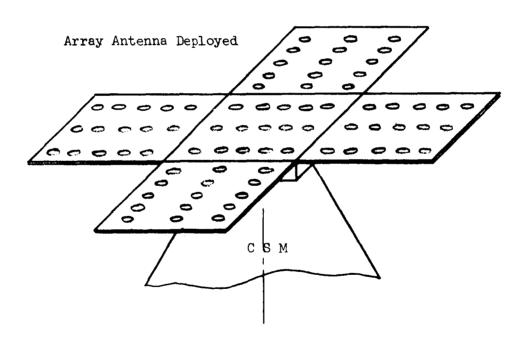


Figure 3 - Radar Reflectivity Instrumentation Package

ASTRONAUT PARTICIPATION

WHY MAN/WHERE MAN?

Provide complete and meaningful observations

Simplify procedures, appartus and data gathering

Perform malfunction identification and recovery

Provide in site judgment of unsheduled events.

MAN'S GENERAL FUNCTIONS

Initiate and stop action

Inspect and monitor

Correct malfunctions

Data taking - photography

- test equipment

Coordinate

THE DEPLOYMENT AND TESTING OF A PASSIVE COMMUNICATION SATELLITE

The passive communication satellite must have the capability of deploying automatically without any control by a man at the scene, if it is to be a practicable system. To insure this capacity in future operational missions, it is necessary to obtain as much data as is possible on the deployment and functioning characteristics of this experimental PasComSat. In any area of research in which there is uncertainty as to what will be measured or where the measurements may be taken, a real time ability to sense developments and correct a measurement program to account for these developments is required. A man controlling an investigation can usually perform this function well. Uncertainties concerning the nature of the deployment and the effect of the environment on the structure of the PasComSat do exist.

The use of a man to adjust the measurement program is the most versatile and efficient solution to this problem.

The results of the recent Gemini missions indicate that until our EVA technology is considerably expanded, the inclusion of EVA in any program will detract significantly from the probability of a successful mission. Therefore, EVA will be kept to a minimum in this experiment. Two experiment modes are presently under consideration. Mode "A" uses the S IV-B as an instrumentation mount and uses the CSM to transport the canister to its deployment position. Mode "B" uses the RMU as the transporter and an instrument mount. In both cases, instruments are mounted on the CSM and on the booms of the satellite.

Man's most valuable contribution aside from his general ability to look for, record and adjust to the unexpected will be the visual monitoring and inspection with the subsequent identification and photographing of possible problem areas. This task is identified in the task analysis and timelines of Tables III through.VI.

The retrieval of data packages from the satellite and either the S IV-B or the RMU requires a human factors tradeoff. In order to bring the data packages into the spacecraft, it is necessary to depressurize the spacecraft. Since data must be obtained from several different locations, there must be several pressurization cycles or the CSM must be maneuvered by an astronaut in a pressurized suit. Since spacecraft maneuvers in a pressurized suit have not yet been attempted, it might be wise to limit the number of data retrievals to a number compatible with the pressurization requirements of the mission with one pressurization cycle allocated per data package.

A rudimentary check of the orbit at 500 nautical miles indicates an orbital period of approximately 6200 seconds with about 4000 seconds of daylight available per orbit. The deployment, check of structural integrity and retrieval of the data are estimated to require 3625 seconds for Mode A and 4172 seconds for Mode B. If necessary, the data retrieval can be postponed for an orbit.

Tables V and VI are a task analysis and a time line for Mode B (with RMU).

The RMU for this operation would have a 3000 pound-second propulsive capability, an electrical power capacity of 4 hours and would weigh about 180

pounds. The unit would include a motion picture camera, RF measurement sensors and an attitude reference system. It would also have provisions for docking to the S IV-B and the APOLLO and a means of carrying and releasing the PasComSat payload. Redocking the RMU with the S IV-B at the conclusion of the deployment phase would permit refueling and possible later RMU applications. The long translations of the RMU are assumed to be made at a velocity of 10 feet per second. All other RMU translations are assumed to be at five feet per second. If slower translation rates can be tolerated, a considerable reduction in fuel consumption can be realized.

Table III Task Analysis Deployment and Structural Integrity Check of PasComSat Mode A: Without RMU

1. Assumptions

- a) The baseline configuration is used.
- b) The orbit altitude is 500 nautical miles circular.
- c) The canister is located on the SSESM rack in a position suitable for docking with the CSM.
- d) The CSM is docked with the canister.

2. Deployment

- a) Visually inspect canister from within CSM.
- b) Release canister from the SSESM rack, position it 600 to 800 feet directly in front of the S IV-B.
- c) Position CSM 600 to 800 feet away from canister in a direction at a right angle from a line drawn between the canister and the S IV-B.
- d) Command actuation of film and other recording devices on the CSM and the S IV-B.
- e) Command and control inflation of PasComSat.
- f) Record measurements of inflation of PasComSat.
- g) Perform satellite distortion check.

3. Structural Evaluation

a) Structural Integrity

CSM will be maneuvered sufficiently to allow a thorough visual inspection and photographing of the surface of the satellite.

Table III - Task Analysis (Continued)

4. RF Evaluation

Launch transmitters will control recording equipment.

5. Retrieval

Data can be retrieved from the PasComSat and SIVB by EVA on a short tether/umbilical from CSM.

Table IV - Time Line Analysis Deployment and Structural Integrity Check of PasComSat Mode A: Without RMU

Event	Command Astronaut	Event	Seconds Cumulative	Experiment Astronaut				
1	Visually inspect canister	120	0	Visually inspect canister				
2	Dock CSM to canister/SIVB	600	120	visually hispect came ver				
3	Visually inspect canister	120	720	Visually inspect canister				
ر 4	Release canister from SIVB	10	840	visually inspect came ter				
5	Position canister 800 ft in front of SIVB	80	850					
6	Release canister	10	930					
7	Remove CSM 800 ft away from canister, 900 to original path	80	940					
8	Release canister	30 -	1020	Command actuation of all				
9	Station-keep	85	1020	remote monitoring and recording equipment				
10		15	1050	Actuate all on-board monitoring and recording equipment				
11		10	1065	Initiate shaping				
12	Photograph PasComSat at deployment (Third astro- naut would do this)	60	1075	Monitor and control shaping				
13	Inspect for problems	60	1135	Inspect for problems				
	If problem occurs, include events 14-17							
14	Translate to vicinity of problem	100	1195					
15		60	1295	Photograph problem				
16		120	1355 1475	Attempt to solve problem by pressure mani- pulation				
17	Withdraw to a "safe" distance	50	1475	•				

Table IV - Time Line Analysis (Continued)

		Time	-Seconds			
Event	Command Astronaut	Event	Cumulative	Experiment Astronaut		
18	Station keep	30	1525	Initiate rigidization		
19	Fly inspection pattern	780	1555	Inspect and photograph		
20	Translate to tip of booms (within 25 feet)	50	2335	Secure helmet		
21		60	2385	Check umbilical and tethers		
22	Depressurize Apollo	60	5种2			
23		30	2505	Open hatch		
24		60	2535	Exit hatch		
25		60	2595	Move to apex of booms using HHMU		
26		60	2655	Attach connecting line to camera		
27		30	2715	Activate camera release mechanism		
28		60	2745	Return to CSM		
29		60	2805	Enter hatch		
30		60	2865	Close hatch		
31	Pressurize Apollo	60	2925			
32	Translate to within 25 ft of SIVB	100	2985			
33	Depressurize Apollo	60	3085			
34		30	3145	Open hatch		
35		60	3175	Exit hatch		
36		60	3235	Move to SIVB using HHMU		
37		60	3295	Attach connecting line to camera		
38	-	30	3355	Activate camera release		
39		60	3385	Return to CSM		
40		60	314145	Enter hatch		
41		60	3505	Close hatch		
42	Pressurize Apollo	60	3565			

Table V - Task Analysis Deployment and Structural Integrity Check of PasComSat Mode B: With RMU

1. Assumptions

- a) The baseline configuration is used.
- b) Orbit is at 500 n.m.
- c) The canister is located on the SSESM rack.
- d) Canister is mounted on RMU which is attached to the rack and has a docking collar.
- e) CSM is docked with RMU or canister.

2. Deployment

- a) Visually inspect canister from CSM or by EVA astronaut on a tether.
- b) Release, remove and position RMU and canister with CSM (600 to 800 feet from CSM).

(Release must be remotely operated from CSM)

- c) Properly orient RMU and canister by command from CSM.
- d) Command release of canister from RMU by CSM operator.
- e) RMU to withdraw 600 to 800 feet from canister and station-keep relative to canister.
- f) CSM to withdraw 600 to 800 feet from canister 90° to path followed by RMU.
- g) RMU operator activate RMU monitoring device and start video recording.
- h) CSM PasComSat operator control inflation of PasComSat.
 - 1) Shaping
 - 2) Rigidization

Table V - Task Analysis (Continued)

- 2. Deployment (Continued)
 - i) Record on video tape and/or film the inflation and rigidization of PasComSat from cameras on both CSM and RMU.
 - j) Satellite distortion check.
- 3. Structural Evaluation
 - a) Structural Integrity
 - RMU fly pattern to inspect satellite exercising care not to interpose satellite between RMU and CSM. Some maneuvering by CSM may be required.
 - b) RMU and CSM at close range (ranging radar) photograph various elements (boom torus, etc. to determine by trigonometric relation the cross-section dimensional accuracy).

Table VI - Time Line Analysis Deployment and Structural Integrity Check of PasComSat Mode B: Without RMU

Initial conditions: Apollo CSM has separated from SIVB, transposed and is station-keeping approximately 10 feet from SIVB payload module docking collar.

Event	CSM Operation		Seconds Cumulative	RMU Operation	RMU Propellant Expended (Lbs)
1	Visually inspect RMU/ canister installation	60	0		0
2		540	60	RMU C/O and engine warm-up	•25
3		300	600	Rendezvous and dock CSM to RMU/canister	0
14	CSM withdraw 800° from SIVB	80	900		0
5	Move CSM 10 ft. from RMU/canister	30	980	Release RMU/canister	0
6	Withdraw CSM 800° from RMU/canister 90° to original path	80	1010	Orient RMU/canister for deployment (assume 1 pitch + 1 yaw maneu-ver and hold.	1.0
7		10	1090	Release RMU from can- ister	0
8		82	1100	Withdraw RMU 800' from canister 1 - 180° yaw + translate	1.0
9	Initiate shaping	10	1182	Stationkeep	
10	Monitor and photograph	60	1192	Monitor and photograph via RMU	
11	Inspect for problems visual	60	1252	Inspect for problems (TV)	•05
	If problem	occurs	include Ever	nts 12 through 14	

Table VI - Time Line Analysis (Continued)

		Time	-Seconds		RMU Propellant Expended
Event	CSM Operation	Event	Cumulative	RMU Operation	(Lbs)
12		100	1312	Translate to vicinity of problem (close-up view). Assume 1000: + 1 pitch and 1 yaw maneuver	1.0
13		60	11,12	Examine problem (stationkeep 1 min)	.03
14	Initiate rigidiza- tion	30	1502	Stati onkeep	•02
15	Monitor and operate self-contained cameras (time lapse, etc.)	780	1532	Fly inspection and gross measurement pattern. (Assumes 2 circumnavigations w/ 6 stops each)	6.0
16		300	2312	Translate and photo- graph components - record range	3.0
17		70	2282	Translate to within 20° of SIVB	1.0
		240 10	2622 2862	Dock with SIVB Deactivate RMU	.կ2 0
18		30	2872	Start refuel	o
19	Retrieval of data. (Same as operations 20-42 of Table IV)	1240	2882		
20		385	2902	Finish refuel	0

Totals 4172 13.97

SUMMARY

WHAT REMAINS TO BE DONE

- Complete experiment design drawings Baseline, Instrumentation,
 Equipment List
- 2. Complete Form 1138
- 3. Final Report Rough Draft, Approval, Modification, Distribution
- 4. Definition of Follow-on Effort

LTV Effort

- (a) Supply Task and Time Line Analysis Data for Test Modes Anticipated
- (b) Define EVA Support Equipment Requirements for Test Modes
- (c) Supply Final Report Inputs

SUGGESTED FOLLOW ON PROGRAMS

1. Preliminary Design Studies - Materials Definition, Structural Analyses, Design Drawings, Instrumentation, Special Equipment

Rim Development Studies

Diaphragm Tests - Buckling Data

Thermal Distortion Considerations

Orbit Perturbation Studies - Drag, Solar Pressure Forces,

Computer Program

Pressure System Development
Large Model Fabrication and Checkout

- 2. Active Stabilization and Damping System Studies Control System Development for Baseline Experiment System for Lens Only - Design Studies
- 3. Development of RF Transmitting Beacon-Ball System

 Test Technique Development and Checkout

 Ejection System Study

 Define RF Equipment Package

ACTION ITEMS

- 1. Suggest Technical Briefing at NASA-Headquarters Soon
- 2. Suggest Technical Coordination Meeting with cognizant MSC and MSFC personnel